

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. – 7. (Previously Canceled):

8. (Previously Presented): A component placement device comprising:

an elongated transport device that is configured to transport a substrate in a transport direction parallel to the transport device;

at least one component feeder that is located along a longitudinal side of the transport device;

at least one component pick-and-place unit that is configured to: (a) pick-up a component from the at least one component feeder; and (b) place the component on the substrate; and

a substrate support that is situated along a longitudinal side of the transport device and that faces away from the at least one component feeder, the substrate support extends perpendicular to the transport direction.

9. (Previously Presented): The component placement device as claimed in claim 8, wherein the substrate support is detachably connected to the component placement device.

10. (Previously Presented): The component placement device as claimed in claim 8, wherein the substrate support comprises drive means configured to transport the substrate in a feeding direction that extends transverse to the transport direction.

11. (Previously Presented): The component placement device as claimed in claim 8,

wherein the transport device comprises at least one guide profile that extends parallel to the transport direction,

wherein the at least one guide profile is connected to the substrate support, and

wherein the at least one guide profile is configured to be moved together with the substrate support in a direction that extends transverse to the transport direction.

12. (Previously Presented): The component placement device as claimed in claim 10, wherein the substrate support comprises two guides that extend parallel to each other and transverse to the transport direction.

13. (Previously Presented): The component placement device as claimed in claim 11, wherein the substrate support comprises two guides that extend parallel to each other and transverse to the transport direction.

14. (Previously Presented): The component placement device as claimed in claim 12, wherein a distance between the guides is adjustable.

15. (Previously Presented): The component placement device as claimed in claim 13, wherein a distance between the guides is adjustable.

16. (Previously Presented): The component placement device as claimed in claim 8, wherein the substrate support is configured to be moved vertically from a position parallel to the transport device to a position underneath the transport device.

17. (Previously Presented): The component placement device as claimed in claim 10, wherein the substrate support is configured to be moved vertically from a position parallel to the transport device to a position underneath the transport device.

18. (Previously Presented): The component placement device as claimed in claim 11, wherein the substrate support is configured to be moved vertically from a position parallel to the transport device to a position underneath the transport device.

19. (Previously Presented): The component placement device as claimed in claim 8, wherein the substrate support is situated on a side of the transport device opposite the at least one component feeder, and wherein the substrate support extends perpendicular to the transport direction and moves the substrate in a direction perpendicular to the transport direction.

20. (Previously Presented): A component placement device comprising:

- an elongated transport device that is configured to transport a substrate in a transport direction parallel to the transport device;
- a component feeder that is located only on one longitudinal side of the transport device;
- at least one component pick-and-place unit that is configured to: (a) pick-up a component from the at least one component feeder; and (b) place the component on the substrate; and
- a substrate support that is situated along a longitudinal side of the transport device on an opposite side of the transport device from the component feeder, the substrate support extends perpendicular to the transport device.